



Material - UNS J23015

Standard Specification for Alloy Steel Casting

Group - Ferrous Mild Steel Alloys

Sub Group - UNS J23015 Alloy Steel Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.300 max.		
Silicon	Si %	0.800 max.		
Phosphorus	P %	0.035 max.	Annealing or Normalising or Hardening + Tempering	
Sulphur	S %	0.035 max.		
Chromium	Cr %	0.550 - 0.900		
Nickel	Ni %	1.400 - 2.000		
Molybdenum	Mo %	0.200 - 0.400		
Vanadium	V %	0.030 max.		
Tungsten	W %	0.100 max.	Mechanical Properties	
Copper	Cu %	0.500 max.	Tensile Strength in Mpa	690 min.
Iron	Fe %	Balance	Yield Strength in Mpa	485 min.
-	-	-	Elongation in %	18 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Gr <mark>ade Belon</mark> g to the Industry	
SA-487 Grade 10A	ASME	USA	Casting	
SA-487 Grade 10B	ASME	USA	Casting	
A487 10B	ASTM	USA	Casting	
A732 9Q	ASTM	USA	Casting	
J23055	UNS	USA	Casting	
4330	AISI	USA	Forging, Bar, Wire, and Shape	
A487 10A	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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